

KONICA MINOLTA AccurioPress C14000

60gsm NCR Production Pack

The following is a procedural document showing how to prepare a machine and all supported accessories for printing 60gsm NCR media.

Please ensure all steps are followed correctly including the absolute adherence to the supported and unsupported options and media lists.

The Non-Carbon stock must be fresh, if older stock is used the following issues may occur

- Soiling
- Jamming
- Poor Image Quality

Paper Catalog Entries

- Only importing paper setting via USB memory is supported, this is due to the high number of expert settings required.
- Important Note: When importing media setting via USB memory, the Color Density Setting is defaulted to “Default Adj. Data”, please set to “OFF” manually.

NCR Supported Options/Functions

- **Paper Feed**
 - PF-712/713 Single or Tandem
 - PF-812 on its own or as tandem
- **Output Tray**
 - LS-507 Main Tray
 - FS-541/532 Main Tray (when stapling NCR)
- **Finishing Functions**
 - TU-510
 - PE-101 (Feed Direction Perf)
 - PE-102 (Cross Direction Perf)
 - LS-507
 - Main Tray Output/Offset Functions
 - FS-541/532
 - Main Tray Double Stapling Function
 - RU-518/702
 - Throughput
 - De-curling Functions
 - IQ-501
 - Throughput
 - Both Sides Adjustment

Unsupported Finishing Options (Sheets cannot pass through)

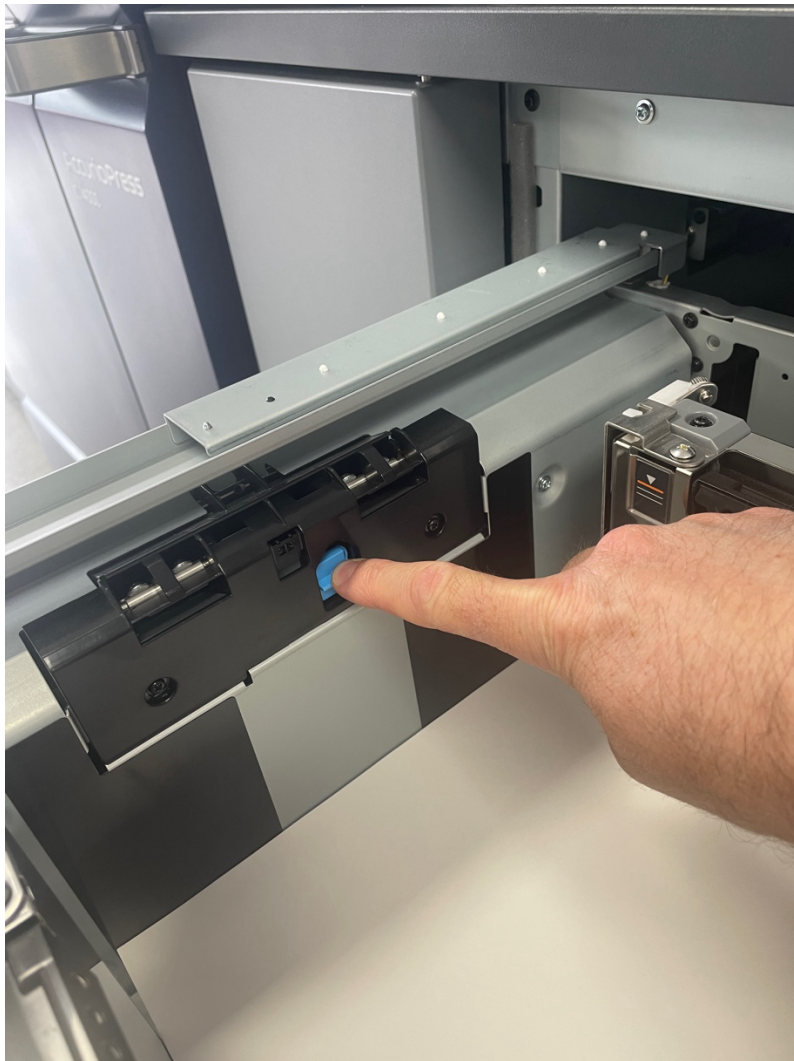
- **CR-102 (TU-510 Crease Down)**
 - Must be removed from TU, if not will cause constant jamming due to inlet black mylar configuration of the CR-102

Unsupported Finishing Functions

- **IQ-501**
 - Color Density Control must be set to OFF in the tray
- **TU-510**
 - Side Trim
 - Gutter Trim
 - CD Trim
 - Creasing
- **SD-513/506**
 - Booklet Making
 - Sub Tray Output
- **FD-503**
 - Folding
 - Hole Punch
 - Sub Tray Output
- **PB-503**
 - All functions untested
- **Plockmatic SD-435/450**
 - Booklet Making
 - Corner Staple

Adjustments and Non-negotiable Cleaning Required

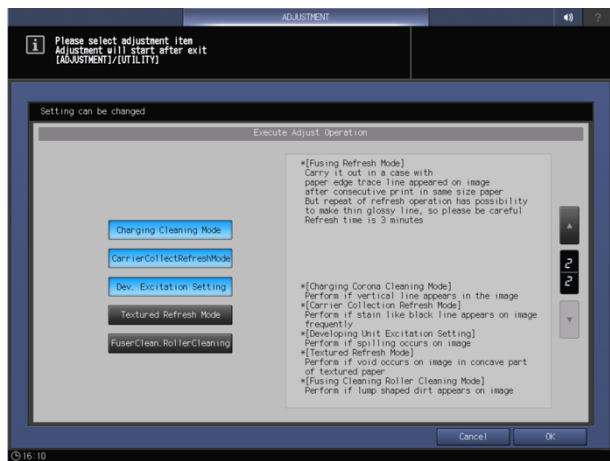
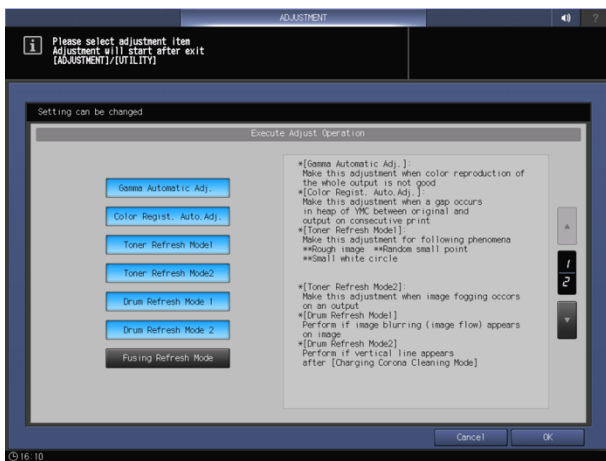
- **PF-712/713/812**
 - All tray height sensors must be set to bottom/lower position



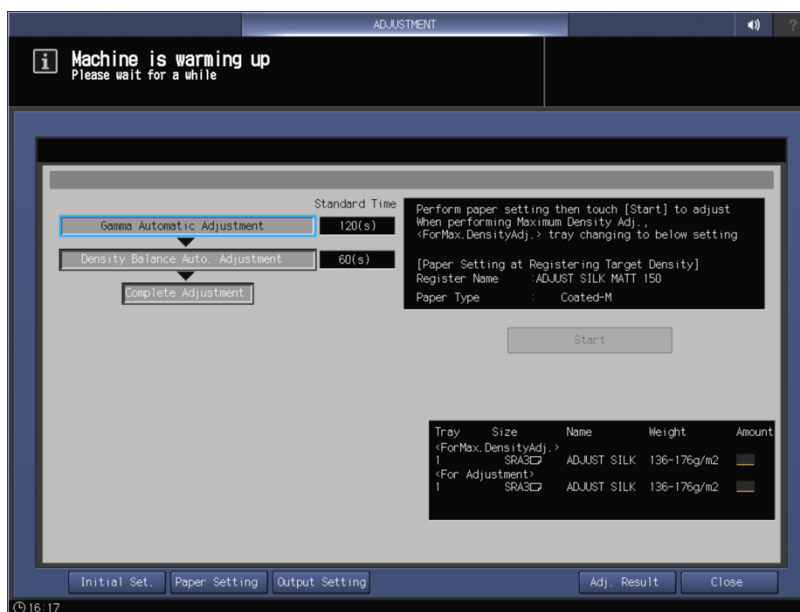
- **TU-510**
 - Remove CR-102 if installed (replace with PE-102 or blanking plate)

Client Post Printing Maintenance Procedures

- Following NCR printing, if image quality is adversely affected, perform the following.
- Execute Adjust Operation as shown below



- Package Colour Adjust as shown below
Ensure the "Adjustment Stock" is used



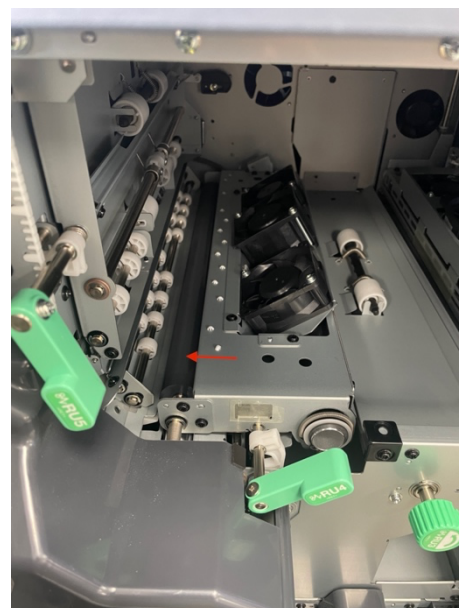
- **PF-712/713/812**

- Clean conveyance Rollers shown below, with IPA

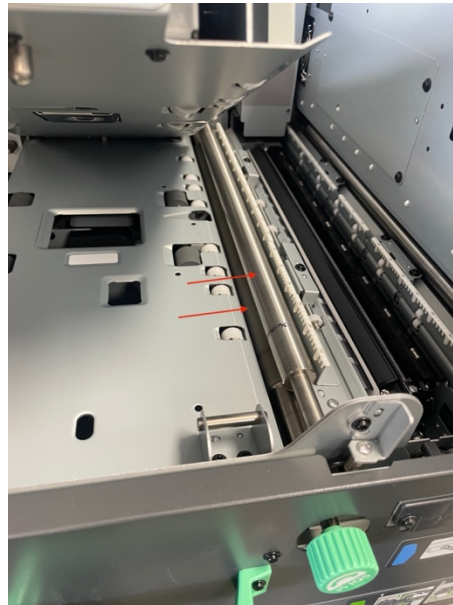


- **RU-518/702**

- Clean Conveyance Rollers shown below, with IPA



- **IQ-501**
 - Clean Conveyance Rollers as shown below, with IPA



- **TU-510**
 - Clean Conveyance Rollers as shown below, with IPA

