TECHNICAL SPECIFICATIONS

AccurioShine 360	00
Printing technology	- Konica Minolta's exclusive inkjet engine technology - Drop-on-Demand (DoD) technology - Piezoelectric printheads, developed and manufactured by Konica Minolta - Single-pass printing - Flexible printing architecture
Coating thickness	Depending on your file, the inks used and the type of surface of
	your sheet, the coating thickness can vary - Laminated and aqueous coating: 21 µm – 116 µm for 3D-raised effects and tactile finish - Toner and coated paper: 30 µm – 116 µm for 3D-raised effects and a tactile finish - Lowest possible thickness using dithering mode: 7 µm (substrate permitting)
Production speed	– 2D/flat mode: Up to 2,077 A3 sheets per hour (with 21 μm)
	– 3D/raised mode: Up to 1,260 A3 sheets per hour (with 51 $\mu m)$ – Up to 547 A3 sheets per hour (with 116 $\mu)$
Registration	Uses the Artificial Intelligence SmartScanner® for full real-time automated sheet-to-sheet registration process; no crop marks required, registration accuracy to ± 200 µm
Formats	Min.: 21 x 29.7 cm (8" x 11.8")
	Max.: 36.4 x 75 cm (14.3" x 29.5") Max. printable width: 35.2 cm (13.9")
Substrate thickness	Min.: 135 g/m² and not less than 150 μm before printing and lamination Max.: 450 g/m² and not more than 450 μm before printing and lamination Motorized height-adjustment printheads
Substrates	Printing on most matte or glossy laminated surfaces, with or without aqueous coating, layered paper, plastic, PVC and other coated materials Printing directly on most digital prints with no lamination or coating required
UV coatings and capacity	10 litres (2.6 gal.) tank capacity
High-capacity automatic	– Vacuum belt feeding system
paper feeder	– Able to handle a paper pile up to \pm 28 cm (11")
	approximately 2,250 sheets at 135 g/m² – All paper formats from A4 up to 36.4 x 75 cm (14.3" x 29.5")
Paper exit tray	Tray able to handle a paper pile: - Up to 15 cm (5.9") approximately 1,250 sheets at 135 g/m² - Approximately 1,250 sheets at 135 g/m² - All paper formats from Letter up to 36.4 x 75 cm (14.3" x 29.5")

Paper path	– 100% flat paper path
	– Vacuum-feed system
	– Air-feed system
	- Automatic double-sheet detection
	- In-line LED dryer
	– On-the-fly drying and curing via integrated LED dryer
Maintenance and remote	– Daily maintenance completed in less than 10 minutes
technical support	 Majority of procedures are automated
	– Automatic cleaning system
	– From cold start to production in less than 10 minutes
	- Remote troubleshooting & support via included video/web
	camera (high-speed Internet connection required)
Pilot panel	Integrated user-friendly LCD touchscreen
Options	– iFoil One
	- Automatic PDF File Converter (using RIP PC-C1)
	 VDP barcode scanner
	 Artificial Intelligence SmartScanner® lighting for
	metalized substrates
	 Corona Treatment System (CTS)
	 Ozone filter (only available when CTS option is also fitted)
Dimensions (L x W x H)	4.02 x 1.20 x 1.80 m (13.19' x 3.94' x 5.91')
	Necessary clearance: 1 m (3.3') on all 4 sides
Weight	± 1,068 kg (2,355 lb)
Electrical requirements	- For Europe and the majority of the world: 7.5 kW (32 A) at
	220-240 Volts 50/60 Hz -2 plugs
	CEE/IP44 32A(1P+N+PE)
	- For USA/Canada only: 7.5 kW (30A) at 208-240 Volts 50/60 Hz -2
	Nema plugs L6-30P (30A 250V, 2P 3 Wires)
Operating requirements	Temperature: 18°C – 30°C (64°F – 86°F)
	Environment relative humidity: 30 – 50% (no condensation)
	Optimum: 22°C (72°F), 40% humidity
Average yearly duty cycle	±600,000 pages in 36 x 52 cm format
Respecting the	- Eliminates resource waste (wasted electricity, paper and
environment	varnish)
	 No plates (offset) or screens (screen printing)
	- No cleanup or preparation between jobs
	- Drastic reduction in consumables and use of bulk packaging
	Coating without volatile solvent

iFoil One (Option)

Formats	Min.: 21 x 29.7 cm (8" x 11.8") Max.: 36.4 x 75 cm (14.3" x 29.5") When using the latest upgrade kit Exit Motor Roller V4
Supported varnish thickness	Min.: 36 µm Max.: 116 µm
Substrate types	- Coated paper (best) - Matte or gloss laminated surfaces - Surfaces with or without aqueous coating - Surfaces with or without lamination film - Layered paper
Average foiling speed	30 meter per minute
Number of areas per sheet	Up to 3 stamp areas per SRA3 sheet Up to 5 stamp areas per 75 cm sheet (minimum separation distance 10 cm)
Foil specifications	- Standard foil core: 1 inch (braking system) - Foil length: Max. 400 m (do not exceed) - Foil width (roll width): Min. & Max. 320 mm

- No paper extensions available - Automatic tray full sensor

	AccurioShine 3600 paper exit tray (PET) will be refitted to iFoil
Paper exit tray	One upon installation
	Max. height: 15 cm (5.9") approximately 1,250 sheets at 135 g/m
Interface	Easy-to-use settings through JVTI software
Footprint	Length: 138 cm (with PET: 183 cm)
(iFoil One alone)	Width: 124 cm
	Weight: 504 kg
Electrical requirements	2 plugs CEE 17 IP44 32A (32A 250V, 1P+N+PE)

110°C is the default setting for M Series Foils

For complete information on Konica Minolta products and solutions please visit:

Konica Minolta Business Solutions Australia Pty Ltd

Free call 1800 789 389 konicaminolta.com.au/home

Foil processing

temperature





EVERYTHING YOU NEED AND MORE

PACKED WITH INTUITIVE FEATURES DESIGNED TO OPTIMISE YOUR WORKFLOW

ECO-FRIENDLY IN-LINE LED DRYER

- \bullet On-the-fly drying and curing with integrated LEDs
- No additional drying time required
- Ozone-free and without heat thanks to LED technology
- Low power consumption

iFOIL ONE OPTION

- Industry-first fully digital variable data foiling
- Superior adhesion using hot foil stamping technique
- 2D and 3D embossed effects
- Compact in-line system

PAPER OUTPUT TRAY

- Up to 1,250 sheets at 135 gsm
- Accepts paper formats from Letter up to 36.4 x 75 cm (14.3" x 19.5")

VARNISH DIGITAL AND OFFSET PRINTS

- Varnishing on toner without lamination
- Varnishing on offset prints
- Accurate sheet-to-sheet registration with Artificial Intelligence SmartScanner® technology
- Quick and easy setup supports digital printing business model

VARIABLE VARNISH THICKNESS

- Can be adapted to individual customer needs
- Maximum 3D effect: up to 116 μm
- Minimum thickness (on laminated surfaces): from 21 μm

PROPRIETARY INKJET TECHNOLOGY

- Exclusive inkjet technology from MGI
- Uses our genuine piezoelectric printheads
- Flexible printing architecture

CORONA TREATMENT SYSTEM (CTS) OPTION

- Optional in-line system enables a broader variety of media to be used such as a wider variety of plastics
- Improves varnish adhesion and maximises embellishment quality on digital prints
- Optional ozone filter cabinet

POWERFUL SOFTWARE SUITE

- On-the-fly job manager
- Workstation image editor
- Catalogue of different patterns
- Job cost calculator that estimates production costs before quoting jobs
- Intuitive operation
- Eliminates customer prepress issues
- Saves time and money

VARIABLE DATA PRINTING (VDP)

- For variable data printing (text/graphic and image) on 2D/3D spot coating areas
- Optional VDP barcode scanner available

UNIVERSAL VARNISH

- No need to change varnish or clean between jobs
- Varnish comes in a 10-litre tank

HIGH-CAPACITY PAPER FEED

- Vacuum belt feeding system
- Handles paper pile up to approximately 2,250 sheets at 135 gsm
- Accepts paper formats from Letter up to 36.4 x 75 cm (14.3" x 19.5")

HIGH-PRODUCTIVITY WITH SINGLE-PASS PRINTING

- Up to 2,077 A3 sheets per hour with varnish thickness of 21 µm (2D/flat mode)
- 1,260 A3 sheets per hour with varnish thickness of $51 \mu m$ (3D mode)
- Up to 547 A3 sheets per hour with varnish thickness of 116 µm (3D mode)



ARTIFICIAL INTELLIGENCE

SMARTSCANNER®

• Coating registration from sheet-to-sheet

• Optional lighting for metalized substrates

• On-the-fly skew, shift, contraction and stretch

• Full page scanner

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• No crop marks required